

Welsh Industrial Manufacturing Inc.

Rigging to Include: Electrical disconnect, dismantle and prep where applicable and loading onto provided flatbed trucks (Rigger can also quote transportation if requested). All prices are plus fees and taxes. Contact rigger for pricing on loading into containers, dry vans, palletizing lots, crating, wrapping, blocking, etc.

National Rigging & Transportation

100 Municipal Street
Welland, Ontario
Canada L3B 3P2

Attn: Darren Chapman

Office: 1-905-788-1110

Mobile: 1-905-704-9011

darren@nationalrigging.com

Lot	Description	Rigging Fee
1	2008 HAAS VF-11/50 CNC VERTICAL MACHINING CENTER, CNC CONTROL, TRAVELS: X-120", Y-40", Z-30", CAT50, 7,500 RPM, COOLANT THROUGH SPINDLE 1,000 PSI, 30HP MAIN MOTOR, 2-SPEED GEAR DRIVE, (30) SIDE MOUNT ATC, REMOTE JOG HANDLE, 95-GAL COOLANT TANK, PLATFORM ASSEMBLY, BRUSHLESS 4TH AXIS WIRING, AUTOMATIC AIR GUN, CHIP AUGER, HIGH INTENSITY LIGHTING, VISUAL QUICK CODE, WIP-RENISHAW, COORDINATE, ROTATION & SCALING, MACRO OPTION, SPINDLE ORIENTATION, INTUITIVE PROGRAMMING SYSTEM, RIGID TAPPING, S/N 1067489 (TRANSFORMER AND TOOL HOLDERS SOLD SEPARATELY) (NO PARALLELS ON MACHINE) (RIGGING FEE \$3 750)	\$ 3,750.00
3	REX POWER MAGNETICS 45KVA TRANSFORMER, 600V TO 230/133V (RIGGING FEE \$75)	\$ 75.00

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Lot	Description	Rigging Fee
4	2007 HAAS VF-5/50XT CNC VERTICAL MACHINING CENTER, CNC CONTROL, TRAVELS: X-60", Y-26", Z-25", CAT50, 10,000 RPM, COOLANT THROUGH SPINDLE, 30HP MAIN MOTOR, 2-SPEED GEAR DRIVE, (30) SIDE MOUNT ATC, EXTENDED Z-AXIS TRAVEL, PROGRAMMABLE COOLANT, AUTOMATIC AIR GUN, AUXILIARY COOLANT FILTER, CHIP AUGER, FRONT TABLE, HIGH INTENSITY LIGHTING, HIGH SPEED MACHINING, REMOTE JOG HANDLE, VISUAL QUICK CODE, SPINDLE ORIENTATION, RIGID TAPPING, MACRO OPTION, COORDINATE, ROTATION & SCALING, RENISHAW TOOL PROBE, S/N 1060844 (TRANSFORMER AND TOOL HOLDERS SOLD SEPARATELY) (RIGGING FEE \$1,250)	\$ 1,250.00
6	REX POWER MAGNETICS 30KVA TRANSFORMER, 600V TO 230/133V (RIGGING FEE \$75)	\$ 75.00

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7	2005 HAAS VF-5/50XT CNC VERTICAL MACHINING CENTER, CNC CONTROL, TRAVELS: X-60", Y-26", Z-25", CAT50, 7,500 RPM, 23" X 62" TABLE, COOLANT THROUGH SPINDLE 1,000 PSI, 30HP MAIN MOTOR, 2-SPEED GEAR DRIVE, (30) SIDE MOUNT ATC, EXTENDED Z-AXIS TRAVEL, AUGER CHIP RECOVERY, AUTO AIR GUN, ETHERNET/HD/USB, HIGH INTENSITY LIGHTING, PROGRAMMABLE COOLANT, QUICK CODE, REMOTE JOG HANDLE, S/N 44142 (TRANSFORMER AND TOOL HOLDERS SOLD SEPARATELY) (RIGGING FEE \$1,250)	\$ 1,250.00
9	REX MANUFACTURING 30KVA TRANSFORMER, 600V TO 230/133V (RIGGING FEE \$75)	\$ 75.00
10	2004 HAAS VF-5/50XT CNC VERTICAL MACHINING CENTER, CNC CONTROL, TRAVELS: X-60", Y-26", Z-25", CAT50, 7,500 RPM, 23" X 62" TABLE, COOLANT THROUGH SPINDLE, 30HP MAIN MOTOR, 2-SPEED GEAR DRIVE, (30) SIDE MOUNT ATC, EXTENDED Z-AXIS TRAVEL, AUGER CHIP RECOVERY, AUXILIARY COOLANT FILTER, HIGH INTENSITY LIGHTING, PROGRAMMABLE COOLANT, QUICK CODE, REMOTE JOG HANDLE, S/N 37120 (TRANSFORMER, HAAS 4TH AXIS ROTARY TABLE AND TOOL HOLDERS SOLD SEPARATELY) (RIGGING FEE \$1,250)	\$ 1,250.00
12	REX MANUFACTURING 30KVA TRANSFORMER, 600V TO 230/133V (RIGGING FEE \$75)	\$ 75.00

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Lot	Description	Rigging Fee
13	HAAS VF-5 CNC VERTICAL MACHINING CENTER, CNC CONTROL W/ CRT SCREEN, TRAVELS: X-50", Y-26", Z-25", CAT40, 10,000 RPM, 23" X 52" TABLE, 20HP VECTOR DRIVE, 710 IPM BRUSHLESS SERVOS, UMBRELLA ATC, BRUSH 4TH AXIS WIRING, CHIP AUGER, COORDINATE, ROTATION & SCALING, MACRO OPTION, PROGRAMMABLE COOLANT, QUICK CODE, REMOTE JOG HANDLE, RIGID TAPPING, GEARBOX, S/N 16188 (TRANSFORMER AND TOOL HOLDERS SOLD SEPARATELY) (RIGGING FEE \$1,250)	\$ 1,250.00
15	REX POWER 30KVA TRANSFORMER, 600V TO 230/133V (RIGGING FEE \$75)	\$ 75.00
16	2004 HAAS SUPER MINIMILL CNC VERTICAL MACHINING CENTER, CNC CONTROL, CAT40, 10,000 RPM, 12" X 29" TABLE, (10) UMBRELLA ATC, BEACON LIGHT, COVER MINIMILL, COOLANT PUMP KIT, RIGID TAPPING, SPINDLE MOTOR, S/N 38609 (TRANSFORMER AND TOOL HOLDERS SOLD SEPARATELY) (RIGGING FEE \$650)	\$ 650.00
18	REX MANUFACTURING 30KVA TRANSFORMER, 600V TO 230/133V (RIGGING FEE \$75)	\$ 75.00
19	HURCO SPIRIT 40 SLV CNC VERTICAL MACHINING CENTER, RETROFIT W/ FAGOR CNC CONTROL, TRAVELS: X-40", Y-20", Z-25", 40 TAPER, 20" X 47" TABLE, (24) ATC, S/N 3V4-9003063B (TRANSFORMER AND TOOL HOLDERS SOLD SEPARATELY) (RIGGING FEE \$950)	\$ 950.00

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Lot	Description	Rigging Fee
21	JVC 60KVA TRANSFORMER, 600V TO 220V (RIGGING FEE \$75)	\$ 75.00
22	OKUMA MC-60VAE CNC VERTICAL MACHINING CENTER, OSP7000M CNC CONTROL, TRAVELS: X-59", Y-24.8", Z-24", CAT50, 24" X 60" TABLE, (24) ATC, 220V/E/60 ELECTRICS, S/N 1002.0546 (TRANSFORMER AND TOOL HOLDERS SOLD SEPARATELY) (RIGGING FEE \$2,500)	\$ 2,500.00
24	JVC 60KVA TRANSFORMER, 600V TO 208V (RIGGING FEE \$75)	\$ 75.00
120	2009 HAAS SL-40L CNC TURNING CENTER, CNC CONTROL, 7" BIG BORE, 80" MACHINING LENGTH, LONG BED, 55HP MAIN MOTOR VECTOR DUAL DRIVE, 24" 3-JAW CHUCK, 12-STATION TURRET, STEADY REST, TAILSTOCK W/ 6" 3-JAW CHUCK, CHIP CONVEYOR, HIGH PRESSURE COOLANT, AUXILIARY COOLANT FILTER, HIGH INTENSITY LIGHTING, EXTRA PERFORMANCE SPINDLE, REMOTE JOG HANDLE, RIGID TAPPING, SPINDLE ORIENTATION, STEADY REST PROVISION, HYBRID VDI/BOT TURRET, INTUITIVE PROGRAMMING SYSTEMS, S/N 3085049 (TRANSFORMER SOLD SEPARATELY) (RIGGING FEE \$2,500)	\$ 2,500.00
121	MARCUS 43KVA TRANSFORMER, 600V TO 220V (RIGGING FEE \$75)	\$ 75.00

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122	2011 MORI-SEIKI NLX2500SY/700 CNC TURNING CENTER, M730BM CNC CONTROL, 10" 3-JAW CHUCK W/ 8" 3-JAW SUB SPINDLE, 12-STATION TURRET W/ LIVE TOOLING, C & Y-AXIS, TOOL PRESETTER, LNS CHIP CONVEYOR, S/N NL254110905, SMW SPACE SAVER 2100 MUS SS2100 BAR FEEDER, S/N 884 (TRANSFORMER AND LIVE TOOL HOLDERS SOLD SEPARATELY) (RIGGING FEE \$1,350)	\$ 1,350.00
124	HAMMOND 45KVA TRANSFORMER, 600V TO 220/127V (RIGGING FEE \$75)	\$ 75.00
124A	LOT OF (2) SMALL TRANSFORMERS, 30KVA, 600-240V, 3KVA, 600-208Y120 (RIGGING FEE \$75)	\$ 75.00
125	HYUNDAI KIA SKT21 LMS CNC TURNING CENTER, FANUC SERIES OI-TB CNC CONTROL, LIVE TOOLING, SUB SPINDLE, COLLET CHUCK, TOOL PRESETTER, LNS CHIP CONVEYOR, SMW SPACESAVER 2100 BAR FEEDER, S/N SKT21LMS0282 (TRANSFORMER AND LIVE TOOL HOLDERS SOLD SEPARATELY) (RIGGING FEE \$1,250)	\$ 1,250.00
127	HAMMOND 30KVA TRANSFORMER, 600V TO 208/120V (RIGGING FEE \$75)	\$ 75.00

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128	HYUNDAI KIA SKT21 LMS CNC TURNING CENTER, FANUC SERIES OI-TC CNC CONTROL, LIVE TOOLING, SUB SPINDLE, COLLET CHUCK, TOOL PRESETTER, ATS ML565 BAR FEEDER, CHIP CONVEYOR, S/N G3153-0497 (TRANSFORMER AND LIVE TOOL HOLDERS SOLD SEPARATELY) (RIGGING FEE \$1,250)	\$ 1,250.00
130	MARCUS 30KVA TRANSFORMER, 600V TO 208/120V (RIGGING FEE \$75)	\$ 75.00
132	OKUMA CROWN 762S-BB CNC TURNING CENTER, OKUMA OSP-700L CNC CONTROL, 10" 3-JAW CHUCK, 12-STATION TURRET, TAILSTOCK, BIG BORE, CHIP CONVEYOR, S/N 0898 W/ TOOLING INSIDE MACHINE (TRANSFORMER SOLD SEPARATELY) (RIGGING FEE \$650)	\$ 650.00
133	JVC 30KVA TRANSFORMER, 600V TO 208/120V (RIGGING FEE \$75)	\$ 75.00
134	OKUMA CROWN 769 CNC TURNING CENTER, OKUMA OSP-U10L CNC CONTROL, 60" BETWEEN CENTERS, 14" 3-JAW CHUCK, 12-STATION TURRET, TAILSTOCK, BIG BORE, CHIP CONVEYOR, S/N 0325 W/ TOOLING INSIDE MACHINE (TRANSFORMER SOLD SEPARATELY) (RIGGING FEE \$1,250)	\$ 1,250.00
135	JVC 60KVA TRANSFORMER, 600V TO 208/120V (RIGGING FEE \$75)	\$ 75.00

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138	2015 YUWE ZM50/2000 ENGINE LATHE, 15.5" 4-JAW CHUCK, 20" SWING, 80" BETWEEN CENTERS, YUWE D60-2V DRO, QUICK CHANGE TOOL POST, STEADY REST, APPROX. 2" BORE, TAILSTOCK, S/N ZM50200601 (RIGGING FEE \$750)	\$ 750.00
139	ZMM SOFIA CU 401 ENGINE LATHE, 12" 3-JAW CHUCK, 24" SWING, 106" BED, 13HP MAIN MOTOR, 4-WAY TOOL POST, THREADING CAPABILITY, TAILSTOCK, 3" BORE, TAPER TURNING ATTACHMENT, STEADY REST, 16 – 2,000 RPM, 440V/3/60, S/N CY401200074492 (RIGGING FEE \$650)	\$ 650.00
140	HARRISON M300 TOOLROOM LATHE, 7" 3-JAW CHUCK, 13" SWING, 25" BED, 40 – 2,500 RPM, 3HP, 4-WAY TOOL POST, TAILSTOCK, THREADING CAPABILITY, REAR SPLASH GUARD, 575V/3/60, S/N 30267 (RIGGING FEE \$250)	\$ 250.00
165	MAXIMART S-3VS VERTICAL MILLING MACHINE, FAGOR 2-AXIS DRO, R8, 10" X 50" TABLE, POWER FEED ON X-AXIS, 3HP, SPEEDS TO 4,300 RPM, 575V/3/60, S/N 72355 (RIGGING FEE \$250)	\$ 250.00
168	KINGSLAND COMPACT 50-C HYDRAULIC IRONWORKER, 50-TON PUNCH CAP., SHEAR, ANGLE CUT, FOOT PEDAL, 575V/3/60 (RIGGING FEE \$250)	\$ 250.00
169	BLUE GIANT MODEL H100-GDAT 100-TON CAP. SHOP PRESS, 9,239 PSI, 6.1" TRAVEL (RIGGING FEE \$250)	\$ 250.00

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201	HYD-MECH H10A AUTOMATIC HORIZONTAL BANDSAW, PLC CONTROLS, AUTOMATIC BUNDLING ATTACHMENT, 240V/3/60, S/N HSC0613377, 32" X 120" ROLLER CONVEYOR (RIGGING FEE \$450)	\$ 450.00
230	BEACOM LINE CRANE 1/2-TON CAP. FREE STANDING JIB CRANE, APPROX. 14' ARM X 12'H W/ 1/2-TON CAP. HOIST (RIGGING FEE \$600)	\$ 600.00
231	1/2-TON CAP. FREE STANDING JIB CRANE, APPROX. 14' ARM X 14'H W/ 1/2-TON CAP. HOIST (RIGGING FEE \$600)	\$ 600.00
232	1/2-TON CAP. FREE STANDING JIB CRANE, APPROX. 16' ARM X 16'H W/ 1/2-TON CAP. HOIST (RIGGING FEE \$600)	\$ 600.00
233	KITO ELECTRIC 1/2-TON CAP. HOIST W/ PENDANT CONTROL (NO RAIL, HOIST ONLY) (RIGGING FEE \$250)	\$ 250.00
234	1/2-TON CAP. HOIST (NO RAIL, HOIST ONLY) (RIGGING FEE \$250)	\$ 250.00
248	2005 KAESER ASD 30T ROTARY SCREW AIR COMPRESSOR, 30HP, S/N 1004, 575V/3/60, 125 PSI, 134 CFM (RIGGING FEE \$500)	\$ 500.00
250	500L CAP. AIR RECEIVING TANK (RIGGING FEE \$500)	\$ 500.00
	ALL SMALL ITEMS \$105.00 PER HOUR PLUS MATERIALS I.E. SKIDS, BOXES, WRAPPING, ETC	Contact Rigger

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Lot	Description	Rigging Fee
	ALL OTHER LIFTS ARE BASED ON \$35.00 PER LIFT OR \$105.00 PER HOUR	Contact Rigger